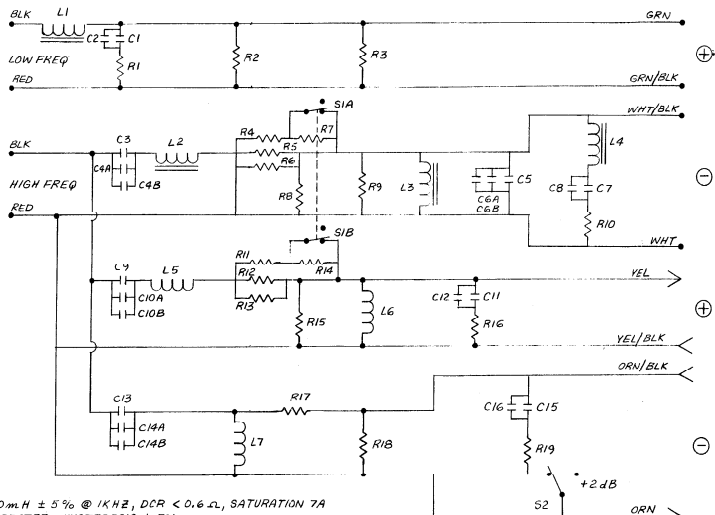


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REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
F-0699	A	RELEASE 71359			7-11-97	



L1 - 7.0mH $\pm 5\%$ @ 1KHz, DCR $< 0.6\Omega$, SATURATION 7A
OR GREATER, HYSTERESIS $\pm 5\%$.
L2 L3 - 2.0mH $\pm 5\%$ @ 1KHz, DCR $< 0.4\Omega$, SATURATION 6A
OR GREATER, HYSTERESIS $\pm 2\%$.
L4 - 3.5mH $\pm 5\%$ @ 1KHz, DCR 1.0 $\Omega \pm 10\%$, SATURATION .5A
OR GREATER, HYSTERESIS $\pm 2\%$.
L5 - 0.3mH $\pm 5\%$ @ 1KHz, DCR $< 0.4\Omega$ AIRCORE.
L6 - 0.5mH $\pm 5\%$ @ 1KHz, DCR $< 0.4\Omega$ AIRCORE.
L7 - 0.18mH $\pm 5\%$ @ 1KHz, DCR $< 0.3\Omega$ AIRCORE.
C1 - 24uF $\pm 10\%$ @ 1KHz N.P.E. 100V, DF $< 4\%$ (0.5A).
C2 - 40uF $\pm 5\%$ @ 1KHz N.P.E. 100V, DF $< 4\%$ (2.0A).
C3 - 32uF $\pm 5\%$ @ 1KHz N.P.E. 100V, DF $< 4\%$ (1.0A).
C7 - 4uF $\pm 5\%$ @ 1KHz N.P.E. 100V, DF $< 4\%$ (0.3A).
C9 - 12uF $\pm 5\%$ @ 1KHz N.P.E. 100V, DF $< 4\%$ (2.2A).
C11 - 4uF $\pm 10\%$ @ 1KHz N.P.E. 100V, DF $< 4\%$ (0.7A).
C13 - 2.5uF $\pm 5\%$ @ 1KHz MYLAR (1.0A).
C15 - 1.5uF $\pm 5\%$ @ 1KHz MYLAR (0.2A).
C16, C17, C18, C19 - 0.01uF $\pm 10\%$ @ 1KHz (C16 - 0.01uF $\pm 20\%$
@ 1KHz POLYPROPYLENE, 100V).
C4B, C6B, C10B & C14 - 0.005uF $\pm 20\%$ @ 1KHz
POLYBUTYLENE, 100V.

R1-7.5 Ω $\pm$ 5% 10W.
R2 ER3-82 Ω $\pm$ 10% 10W.
R4-20 Ω $\pm$ 5% 10W
R5 $\pm$ R6-24 Ω $\pm$ 5% 10W.
R8 $\pm$ R9-15 Ω $\pm$ 5% 10W.
R10-9 Ω $\pm$ 5% 5W OR MORE.
R11, R12, R13 $\pm$ R7-12 Ω $\pm$ 5% 10W.
R14 $\pm$ R15-15 Ω $\pm$ 5% 10W.
R16-6.2 Ω $\pm$ 5% 10W.
R17-3.9 Ω $\pm$ 5% 5W OR GREATER.
R18-15 Ω $\pm$ 5% 5W OR GREATER.
R19-6.2 $\pm$ 5% 5W OR GREATER.
G1A $\pm$ G1B-G1 AMP, DOUBLE POLE DOUBLE
SWITCH
S2-UHF SWITCH ON/OFF TOGGLE, 1A

S1A & S1B - 50 AMP, DOUBLE POLE DOUBLE THROW TOGGLE, 5A OR GREATER
S2 - UHF SWITCH ON/OFF TOGGLE, 1A

- 3. RED #BL 5-WAY TERMINALS TO HAVE GOLD PLATED INTERNALS.
- 2. SPEAKER LEADS TO BE ENGINEERING APPROVED MONSTER CABLE.
- 1. ⊕ INDICATES OUTWARD CONE MOTION WHEN POSITIVE VOLTAGE IS APPLIED TO THE RED INPUT TERMINAL.

NOTES :

GRN	BARE TINNED END	24"	FROM SAME EDGE OF NETWORK BOARD
GRN/BLK	BARE TINNED END	24"	
WHT	BARE TINNED END	36"	
WHT/BLK	BARE TINNED END	36"	
YEL	MALE .250 LUG	46"	FROM TOP EDGE OF NETWORK BOARD
YEL/BLK	FEMALE .250 LUG	46"	
ORN	MALE .250 LUG	48"	
ORN/BLK	FEMALE .250 LUG	48"	

COUPLES

NOTES: (UNLESS OTHERWISE SPECIFIED)

ITEM	PART NO.	DESCRIPTION	QTY	REMARKS
BILL OF MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		MATERIAL	JBL Incorporated A Hampton International Company	
TOLERANCES UNLESS OTHERWISE SPECIFIED: FRACTIONS DECIMALS ANGLES		FINISH	TITLE	
X.XXX ± .005 inch X.XX ± .003 inch X.X ± .002 inch		STANDARD FINISH	NETWORK ASSY	
FRACTIONAL DIMENSIONS ± 1/32		MODELS USED ON	SIZE	DRAWING NO.
ALL DIMENSIONS ARE TWO-SIDE DIMENSIONS DO NOT SCALE DRAWING		1.4.4. QUOTE	SCALE	1 of 2

PART NO.	REV	DESCRIPTION	REMARKS
71557-01	F	SALES MODEL, 250TIBOL	SHOWN 57
71557-02	F	SALES MODEL, 250TIBOL	OPPOSITE 58
71557-03	E	SALES MODEL, 250TIBOL	SHOWN 68
71557-04	E	SALES MODEL, 250TIBOL	OPPOSITE 68
71557-05	A	SALES MODEL, 250TIBOL	SHOWN 57
71557-06	A	SALES MODEL, 250TIBOL	OPPOSITE 58

1	1	1	1	1	1	62	554651-001	ISE ZEL
1	1	1	1	1	1	61	72249-1219	LABEL, BRCD 250TBORC
1	1	1	1	1	1	60	72249-1218	LABEL, BRCD 250TBOLC
1	1	1	1	1	1	59	72249-1084	LABEL, BRCD 250TMDR
1	1	1	1	1	1	58	72249-1083	LABEL, BRCD 250TMOL
1	1	1	1	1	1	57	72249-1082	LABEL, BRCD 250TBOR
1	1	1	1	1	1	56	72249-1081	LABEL, BRCD 250TBQL
1	1	1	1	1	1	55	74535-02	GRILLE, 250TBORC
1	1	1	1	1	1	54	74535-01	GRILLE, 250TBQLC
1	1	1	1	1	1	53	88669-05	TWEETER, OBT31A-2
1	1	1	1	1	1	52	74554	NETWORK, 250T1 "CLASSIC"
1	1	1	1	1	1	51	75650-08	SHIPPING ASSY, 250TBORC
1	1	1	1	1	1	50	75650-07	SHIPPING ASSY, 250TBOLC
1	1	1	1	1	1	49	74531-02	FOILCAL, REAR 250TBORC
1	1	1	1	1	1	48	74531-01	FOILCAL, REAR 250TBOLC
4	4	4	4	4	4	47	74616	SCREW, #6 X 5/8 RHODPH
1	1	1	1	1	1	46	75650-04	SHIPPING ASSY, 250TMDR
1	1	1	1	1	1	45	75650-03	SHIPPING ASSY, 250TBOL
1	1	1	1	1	1	44	75650-02	SHIPPING ASSY, 250TBOR
1	1	1	1	1	1	43	75650-01	SHIPPING ASSY, 250TBQL
1	1	1	1	1	1	42	75651-02	FOILCAL, RIGHT SIDE
1	1	1	1	1	1	41	75651-01	FOILCAL, LEFT SIDE
1	1	1	1	1	1	40	207685	ADHESIVE, WHITE GLUE
001								
-06 -05 -04 -03 -02 -01							ITEM	PART NO.
QUANTITY PER ASSEMBLY							REMARKS	
							JBL PARTS ANTENNA	
							REMARKS	

13 ATTACH 05 AND 06 OF DEZEL ITEM 62 WITH ITEM 37.

017				39	66724	HOT MELT	
1	1	1	1	1	38	62843	STIFFENER, SUB-ENCLOSURE
3	3	4	4	4	37	22372	SCREW: #8 X 1 1/2, FLHDHPLK
6	6	6	6	6	36	61577	SCREW: #8 X 2, FLHDHPL, BLK
1	1	1	1	1	35	70515-07	PORT TUBE
6	6	6	6	6	34	65840	GRILLE RETAINER
					33	71031-04	PAINT, WHITE, LOW GLOSS
55347					32	71031-03	PAIN, BLACK, LOW GLOSS
					31	71031-02	FINISH, WHITE LACQUER
					30	71031-01	FINISH, BLACK LACQUER
					29	63062	STRIP CAULK
					28	71074	TERMINAL WRENCH
					27	71317	GLOVES
					26	48003-02	LOGO, JBL
					25	65424-02	OWNERS MANUAL, 250T1 LIMITED EDITION
					24	65424-03	OWNERS MANUAL, 250T1 CLASSIC
					23	20305	GLIDES
					22	59460	SCREW: #8 X 3/4, FLHDHPL, BLK
					21	22369	SCREW: #8 X 1, FLHDHPL, BLK
					20	71833	SCREW: #8-32 X 1/2, FLHDHPL, BLK
					19	12704	SCREW: #10-32 X 1, FLHDHPL, BLK
					18	33841	SCREW: #10-32 X 1, FLHDHPL, BLK
					17	21847	SCREW: #10-32 X 1, FLHDHPL, BLK
					16	64633	GASKET, 035T1A-1
					15	21771	GASKET, 104H
					14	52671	GASKET, 108H
					13	20253	GASKET, LE14H-1
					12	71559	NETWORK, 250T1 LACQUER
					11	68669-04P	TWEETER, 035T1A-1
					10	65180P	MID-RANGE, 104H
					9	62526-01P	MID-WOOFER, 108H
					8	59405-02P	WOOFER, LE14H-1
					7	71567P	BEZEL
					6	65421-04	GRILLE, RIGHT
					5	65421-03	GRILLE, LEFT
					4	50777	LOW POWER TECHNICAL NOTE
					3	50630	LITERATURE ENVELOPE
					2	71558-02	MFD ITEM, 250T10B (NO PAINT)
					1	71558-01	MFD ITEM, 250T10B (NO PAINT)

-06-05-04-03-02-01

QUANTITY PER ASSEMBLY

ITEM

PART NO.

DESCRIPTION

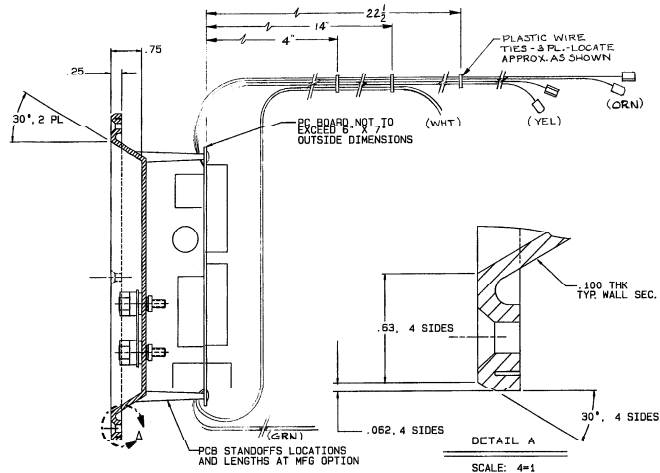
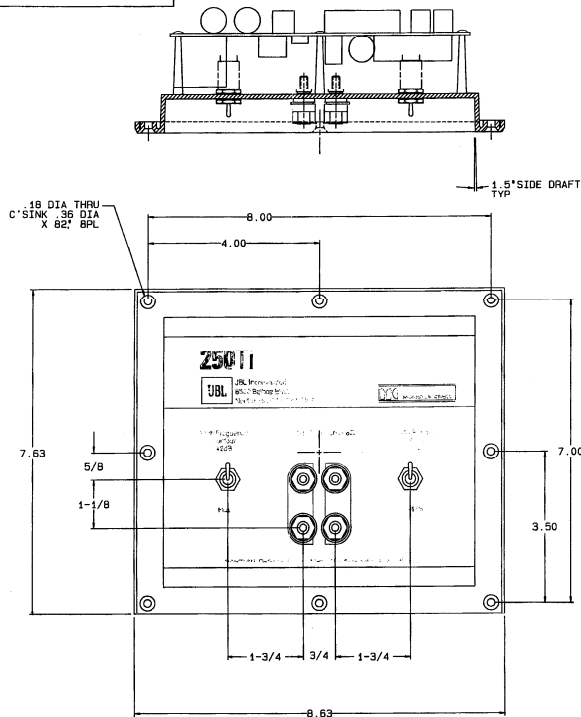
REMARKS



TRADE MARKS 3X300 x 305 INCH 3X300 x 300 INCH 3X300 x 250 INCH 3X300 x 200 INCH 3X300 x 150 INCH		SP-1000 DATE 3/6/92 3-5-92 MODEL 9 USED ON		HARMAN BROMBERG MANUFACTURING A Harman International Company Northridge, California 91325 U.S.A. TITLE SALES MODEL 2501I LACQUER D 7157-XX	
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REVISIONS				
CHG	LTR	DESCRIPTION	DRFT	CHK DATE APPR
		SEE SHEET 1		



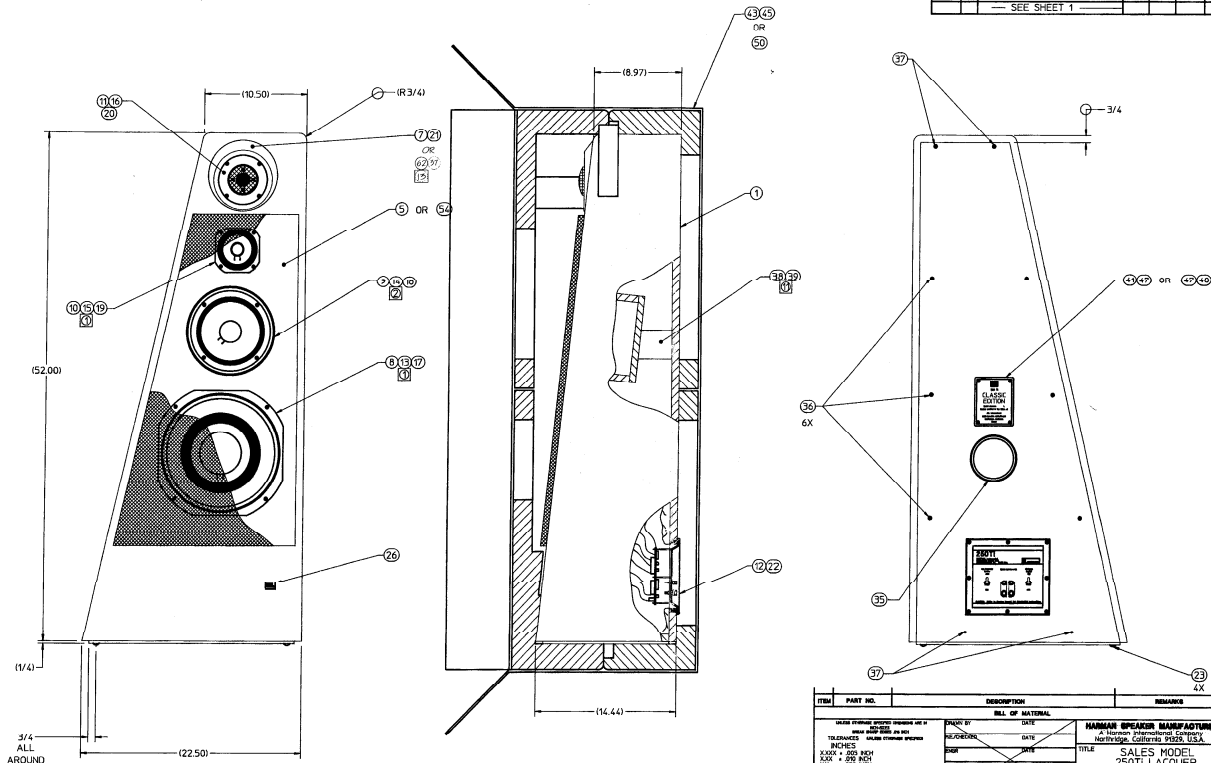
NOTES: (UNLESS OTHERWISE SPECIFIED)

250TI NTK PLOT PAGE 2

ITEM	PART NO.	DESCRIPTION	QTY	REMARKS
BILL OF MATERIAL				
MATERIAL		JBL International A Harman International Company Harman International P.O. Box 100 JBL NETWORK 250TI LACQUER		
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		D 71559		
FRACTIONAL DIMENSIONS: 1/16		A		
ALL DIMENSIONS ARE FINISHED DIMENSIONS		A		

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REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
		— SEE SHEET 1 —				



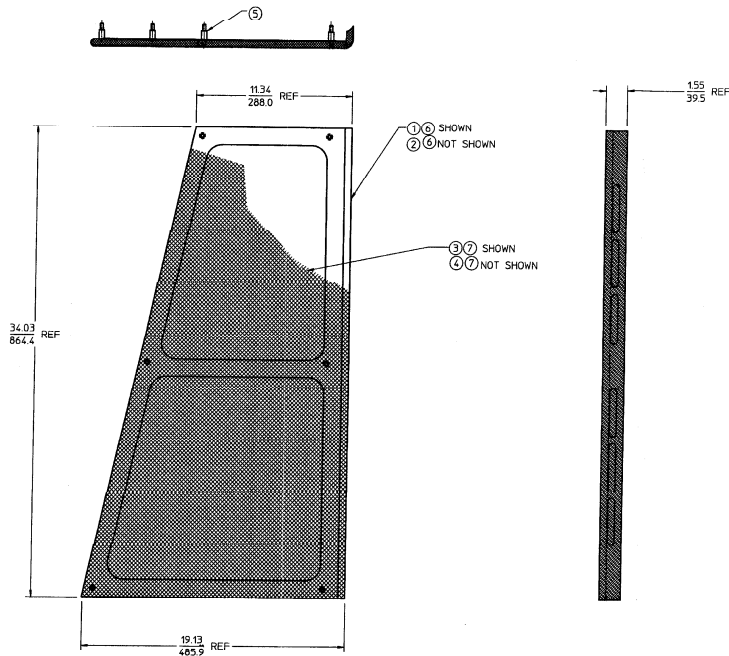
NOTES UNLESS OTHERWISE SPECIFIED

LETTERS

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PART NO.	REV	DESCRIPTION	REMARKS
74535-01	A	GRILLE-ASSY, FINISH LEFT H.	AS SHOWN
74535-02	A	GRILLE-ASSY, FINISH RIGHT H.	NOT SHOWN

REVISIONS					
CHG	LTR	DESCRIPTION	DRY	CHK	DATE
366R	B	REPLACE PINK CARD FOR -01 & -02	TR		06/13/92



DIM. ARE INCHES/MM. MM FOR REF ONLY.

NOTES: UNLESS OTHERWISE SPECIFIED

.005	.005	7	20962S	ADHESIVE, CONTACT-GRILLE	
.004	.004	6	41142S	STAIN BLK CONTACT	
6	6	5	65961	GRILLE PIN	
1	-	4	74735-02	GRILLE CLOTH, RIGHT H.	
1	-	3	74735-01	GRILLE CLOTH, LEFT H.	
1	-	2	74535-0299	GRILLE-SUBASSY, W/RADIUS RIGHT HAND	
-02	01	1	74535-0199	GRILLE-SUBASSY, W/RADIUS LEFT HAND	

QTY	ITEM	PART NO.	DESCRIPTION	REMARKS

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND DECIMALS THEREOF.	DATE 4/13/92	HARMAN SPEAKER MANUFACTURING
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DATE 04/15/92	A Harman International Company
XX ± .005 INCH		Northridge, California 91323, U.S.A.
XX ± .010 INCH		
XX ± .020 INCH		
XX ± .030 INCH		
XX ± .040 INCH		
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